A STUDY ON WORKING CAPITAL MANAGEMENT

-With Special Reference to Hindustan Springs MFG Company, Mysore.

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Abstract:

A corporation cannot exist without adequate working capital; it is the lifeblood of any business unit. It is essential to deciding both the performance and expansion of the business. The core of an industrial firm can be attributed to working capital. A bad working capital position prevents a business from growing or even surviving. According to a proverb, "Excessive working capital is a criminal waste, while inadequate working capital is a disaster." Thus, in order to thrive in this cutthroat environment, any corporate organization needs to preserve its working capital. Thus, the current study used ratio analysis to learn about a company's working capital management.

Key words: Working Capital, Ratio analysis, Operating Cycle, Current assets

OVERVIEW:

Any corporate entity's lifeblood is its working capital. Working capital is the money that keeps an organization's activities running smoothly. It is necessary for both the start-up and continuous operation of daily operations. Effective working capital management can significantly increase corporate success and vice versa. The most crucial components of working capital are the amounts of inventory, accounts payable, and accounts receivable. Academics examine these factors to look for indicators of a business's effectiveness and stability. Hence, managing each of these factors separately and jointly is also a part of working capital management.

For every business, working capital is essential to its survival. The money needed to sustain working (organizational operations) operations is known as working capital. The commencement and seamless running of daily business operations depend on working capital. More can be done to improve working capital management and business success than the other way around. Accounts receivable, accounts payable, and inventory levels are some of the most crucial components of working capital. These things are taken into account by academics looking for indicators of a business's profitability and efficiency. Therefore, all of these aspects—both individually and collectively—are managed as part of working capital management.

A key component of cost reduction in the current environment of fierce competition is efficient working capital management, as the organization is left with little choice but to reduce operating expenses. According to research conducted by numerous academics, the cost of raw materials accounts for the largest percentage of the total cost of the product in all manufacturing units. For this reason, if an organization wants to reduce production costs, it must address the raw material cost initially. Working capital is raised when a business or manufacturing facility wants to improve its liquidity. Yet, this strategy can result in lower profitability and sales volume. Hence, a company should strive to strike a balance between Liquidity and profitability.

When carrying out its daily activities, a company must keep a balance between profitability and liquidity. A lucrative enterprise guarantees a firm's continual flow of funds, which is one of the prerequisites for meeting short-term obligations. Cash is considered a crucial measure of a company's financial well-being. As a result, operations for the business must be profitable and efficient. A potential misalignment between the firm's assets and liabilities could result in a temporary boost in profitability, but at the expense of the company's insolvency. However, a

company's profitability will suffer if it places an excessive amount of emphasis on liquidity. As a result, it is typical for finance literatures (see, for example, Gitman, 1984 and Bhattacharya, 2001) to open their sections on working capital with a discussion of the trade-offs between risk and return that come with different working capital strategies. In order to optimize a firm's worth; a management of a corporate entity must thus achieve the desired trade-off between liquidity and profitability.

One way to define working capital is the cash kept in receivables and inventory. The amount of money committed to working capital can be rather significant for the majority of product-oriented organizations. It can lower some of its debt and associated interest expenses if it can lower its inventory and receivables levels. The goal is to investigate strategies for minimizing inventories, accelerating receivables collection, and postponing payables settlement in order to optimize working capital management. The question of whether cash belongs in working capital is one that is frequently debated. Since cash is not intended for company operations, it is customary to limit the amount of inventory, receivables, and payables in the calculation and to eliminate cash entirely.

WORKING CAPITAL LEVERAGE:

Working capital leverage is the term used to describe the impact of working capital level on a company's profitability. Effective management of working capital can boost the productivity of investments in current assets, which will ultimately increase the return on capital spent.

The working capital leverage is measured by applying the following formula:

Working capital leverage = % change in ROCE / % change in current assets

ROI(Return on Investment) = Earnings before Interest and Tax / Total Assets

Working capital leverage is a measure of how sensitive the return on capital used is to changes in the amount of current assets. Working capital leverage would be smaller in capital-intensive enterprises, even if the overall amount of capital utilized is the same. Working capital leverage expresses the connection between a company's profitability and the efficiency of its working capital management.

Working Capital Leverage = $C A / T A - \Delta C A$

Where:

C.A. = Current Assets

T.A. =Total Assets (i.e., Net Fixed Assets + Current Assets)

 Δ C.A. = Change in Current Assets

LITERATURE REVIEW:

OSUMA GODSWILL et,al., (2018): Working capital management is important for the banking sector's success in Nigeria, particularly given the current state of the industry, which is affected by the worldwide drop in oil prices, which has led to a number of issues including non-performing loans, a bank's quality deteriorating, and staff layoffs. This is one of the main reasons that effective working capital management in banks has a significant impact on the profitability of the banking industry. Consequently, the study's goals are to investigate how working capital management might increase bank profitability.

PANIGRAHI ASHOK KUMAR (2017): Secondary data served as the study's foundation. Determining if working capital management affects a company's success was the main objective of the study. From this, it can be concluded that the profitability of the company and working capital management have a moderate link.

CHANDRA H. and others (2016): Cash conversion and operating cycles were used to gauge how well working capital was being employed. Furthermore, the cash conversion cycle's affecting elements were quantified using the Kieschnick model. According to the study's findings, a company's working capital management performance is highly influenced by its size.

BAGCHI B et,al.,(2015): Examine the connection between the profitability of the business and working capital management, and determine which factors have the most effects on profitability. The study's conclusion notes that the firm's usage of debt and CCC have a negative relationship

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with profitability. This result can be further supported by raising the companies' profitability through more effective working capital management.

MADHAVI K. (2014): Conducts an empirical investigation on the relationship between profitability and liquidity position. It has been observed that poor working capital management has a detrimental influence on the profitability and liquidity of paper mills.

AKOTO RICHARD K et,al.,(2013): It is discovered that there is a large negative correlation between profitability and days of accounts receivable. Current asset turnover, current asset ratio, and cash conversion cycle (CCC) all have a substantial beneficial impact on profitability. In addition, managers offer incentives to reduce accounts receivable to 30 days in order to add value for the shareholders.

Adamson, A., et al. (2012): aspire to conduct an empirical investigation into how a sample of thirty SMEs' profitability is affected by working capital management. In closing, the author makes the argument that managers can create value by reducing the amount of inventory and accounts receivable that their business possesses. Reducing the cash conversion cycle could also increase the firm's profitability at the same time.

RAHMAN MOHAMMAD M (2011): emphasizes how working capital and profitability are related to one another. Businesses that manage their working capital well see an increase in profitability. The investigation demonstrates that profitability and working capital management in the textile industry are deemed sufficient.

In 2010, GILL AMARJIT et al. Analyze the connection between profitability and working capital management. They found a statistically significant relationship between the cash conversion cycle and profitability as measured by gross operational profits. It also demonstrated how managers may turn a profit for their businesses by properly managing the cash conversion cycle and maintaining an ideal amount of accounts receivable. The study's conclusion states that firms can boost profitability by managing their working capital more skillfully.

BAIG VIQAR ALI (2009): aims to present comparative results from a working capital management survey. Furthermore, an attempt has been made to ascertain the ways in which ownership, regulations, managerial independence, and cultural elements influence the working capital decision-making process.

SCOPE OF THE STUDY:

The study is based on working capital management at HINDUSTAN SPRINGS MFG CO. The study is based on secondary data analysis of past 5 years ranging from 2017-22.

IMPORTANCE OF THE STUDY:

Finance is very vital for any business activity and it should be employed across all the business segment of an organization, especially in production department of manufacturing company. Working capital occupies a major attention of the finance department as it ensures day to day business operations. Hence it is important to study the various aspects covering the working capital management.

OBJECTIVES OF THE STUDY:

1. To analyse working capital management

RESEARCH AND METHODOLOGY:

The present study is based on working capital management at HINDUSTAN SPRING MFG. CO. The study is based on secondary data analysis of past 5 years ranging from 2018-22. It intends to study working capital management by using secondary data which has been collected through annual report. Further, study intends to use ratio analysis feasible solution.

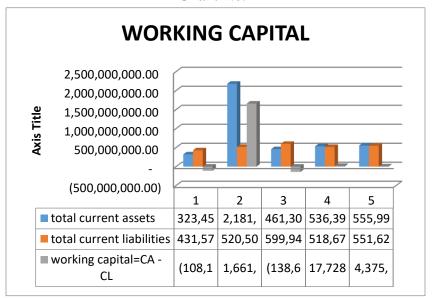
DATA ANALYSIS AND INTERPRETATION

Table 1
The working capital

Current assets	2018	2019	2020	2021	2022
	159,176,30	1,988,843,1	241,964,951.		
Inventory	8.00	20.00	00		
	127,092,08	157,845,689	199,271,939.	277,774,263.0	269,721,291.0
Trade receivables	7.00	.00	00	0	0

Cash and cash	20,534,443.	23,415,950.	17,320,061.0	228,177,904.0	252,146,402.0
equivalents	00	00	0	0	0
•					
Short term loans	16,240,943.	11,224,485.			
and advances	00	00	2,752,200.00	24,992,186.00	28,531,167.00
Other current					
assets	409,851.00	644,437.00		5,455,062.00	5,597,775.00
	,	,		-,,	
Total current	323,453,63	2,181,973,6	461,309,151.	536,399,415.0	555,996,635.0
assets	2.00	81.00	00	0	0
Current	2.00	01.00	00	0	0
liabilities					
Short term	180,841,68	159,473,131	301,043,071.	294,010,407.0	331,753,292.0
borrowings	3.00	.00	00	0	0
borrowings	3.00	.00	00	U	U
	156,472,23	246,763,104	187,389,234.	124,124,138.0	165,084,031.0
Trade payables	4.00	.00	00	0	0
Trade payables	4.00	.00	00	U	U
Other current	94,258,336.	114,266,494	108,884,376.		
liabilities	00	.00	00	97,481,338.00	53,202,602.00
Short term	00	.00	00	77,401,330.00	33,202,002.00
			2 622 066 00	2.055.227.00	1 501 277 00
provisions			2,623,966.00	3,055,237.00	1,581,377.00
Total current	431,572,25	520,502,729	599,940,647.	518,671,120.0	551,621,302.0
liabilities	3.00	.00	00	0	, ,
naomues	3.00	.00	UU	0	0
Working	(108,118,62	1,661,470,9	(138,631,496.		
capital=CA -CL	1.00)	52.00	(138,031,430.	17,728,295.00	4,375,333.00
Capital—CA -CL	1.00)	32.00	00)	17,720,293.00	4,373,333.00

Chart No.1



The working capital chart (1) projects that the total current assets in 2018 was minimum and it was has seen peaked increase in 2019 with a sudden fall in 2020 and a constant increase in 2021 and 2022. The total current liabilities in 2018 is minimum and a gradual increase over the year 2018 to 2020 with a slight decrease in 2021 and a parallel slight increase in 2022. The highest total current liabilities has recorded in the year 2020 and the least in the year 2018. The working capital has recorded in the year 2018 with a negative number by gradually higher hike in 2019 with a decrease in a negative increase in 2020 and a transformation is recorded in positive increase in 2021 by a slight downfall in 2022. The highest positive working capital is recorded in the year 2019 and the least in 2020 with negativity.

Table No 2
NET OPERATING CYCLE

Average stock of Raw materials 90 80 Raw material Consumption per day Work in process conversion Average stock of Period Work in progress 36 43 TOTAL COST OF PRODUCTION PER DAY	70	2021	2022
1 Raw material conversion period Raw materials 90 80 Raw material Consumption per day Work in process conversion Average stock of Work in progress 36 43 TOTAL COST OF PRODUCTION PER DAY	70	85	92
Raw material Consumption per day Work in process conversion period Average stock of Work in progress TOTAL COST OF PRODUCTION PER DAY	70	85	92
Consumption per day Work in process conversion 2 period Average stock of Work in progress TOTAL COST OF PRODUCTION PER DAY			, , <u>, , , , , , , , , , , , , , , , , </u>
Work in process conversion 2 period Average stock of Work in progress TOTAL COST OF PRODUCTION PER DAY			
2 period Work in progress 36 43 TOTAL COST OF PRODUCTION PER DAY			
2 period Work in progress 36 43 TOTAL COST OF PRODUCTION PER DAY			
TOTAL COST OF PRODUCTION PER DAY			
PRODUCTION PER DAY	45	41	35
Finished goods conversion Average stock of			
3 period Finished goods 30 36	39	32	28
TOTAL COST OF			
GOODS SOLD PER DAY			
Average accounts			
4 Receivables conversion period receivables 72 90	94	88	70
NET CREDIT SALES			, ,
PER DAY			
		1	
5 Payables deferral period Average payables 45 36	32	30	29
NET CREDIT PURCHASE			
PER DAY			
		1	
RMCP+WIPCP+FGCP+R 22 24	24	24	22
Gross operating cycle period CP 8 9	8	6	5
Gross operating cycle 18 21	21	21	19
Net operating cycle period -payable deferral period 3 3	6	6	6

Chart No.2A

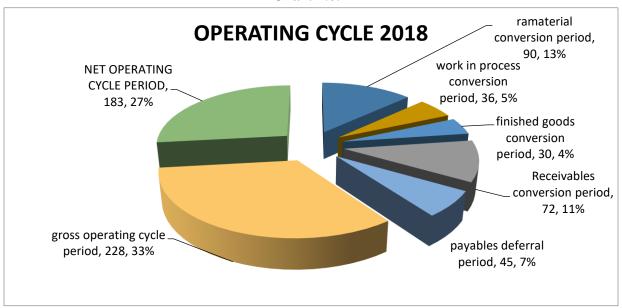


Chart No 2B

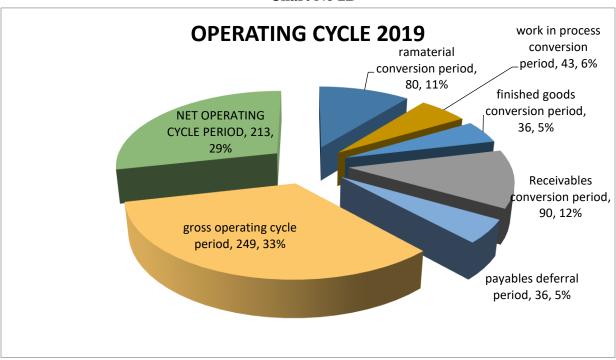


Chart No 2C

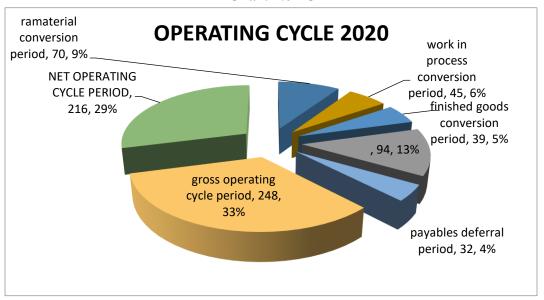
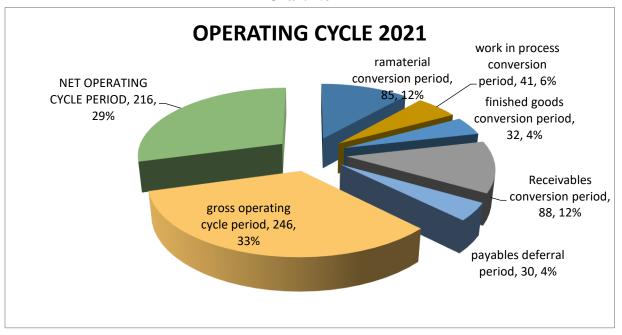


Chart No 2D



ramaterial **OPERATING CYCLE 2022** conversion period, 92, 14% work in **NET OPERATING** process CYCLE PERIOD, conversion 196, 29% period, 35, 5% finished goods conversion period, 28, 4% Receivables gross operating conversion cycle period, 225, period, 70, 10% 33% payables deferral period, 29, 4%

Chart No 2E

Interpretation:

The WIPCP, FGCP, RCP, GOCP and NOCP has recorded minimum in 2018 with a gradual increasing trend from 2018 to 2020 and a downfall from 2020 to 2022 is witnessed the highest is recorded in the year 2020 for WIPCP, The PDP has recorded a minimum in 2018 and a gradual decrease from 2018 to 2022 is seen. The highest PDP is recorded in 2018 and the least in 2022. The RCP has recorded with a minimum in 2018 and a sudden slippery is seen over the year 2018 to 2020 with a gradual increase is witnessed from 2020 to 2022. The highest is recorded in 2022 and the least is recorded in 2020.

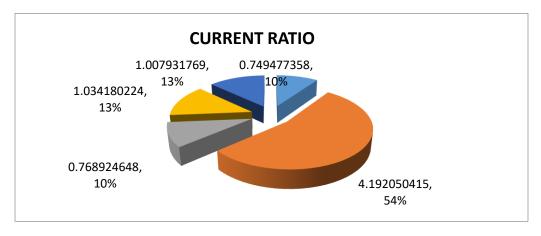
TABLE NO 3

I liquidity ratio

			2018	2019	2020
	Current	Current			
1	ratio(CR)	assets	323,453,632.00	2,181,973,681.00	461309151.00
		current			
		libilities	431,572,253.00	520,502,729.00	599,940,647.00
		CR	0.749477358	4.192050415	0.768924648

2021	2022
536399415.00	555,996,635.00
518,671,120.00	551,621,302.00
1.034180224	1.007931769

CHART NO 3



Interpretation:

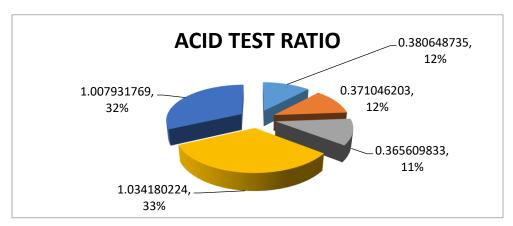
The current ratio project that there is an high increasing trend from 2018, 10% to 2019, 54% and then a slowdown in 2020 to 10% while a gradual increase seen in the year 2021 and remained constant in 2022 by 13%. The highest is seen in the year 2019, 54% and the least in the year 2018 & 2020 by 10%.

TABLE NO 4

			2018	2019
	Quick/acid	Current assets- inventory		
2	test ratio	-prepaid expenses	164,277,432.00	193,130,561.00
		Current liabilities	431,572,253.00	520,502,729.00
		Acid test ratio	0.380648735	0.371046203

2020	2021	2022
219,344,200.00	536,399,415.00	555,996,635.00
599,940,647.00	518,671,120.00	551,621,302.00
0.365609833	1.034180224	1.007931769

CHART NO 4



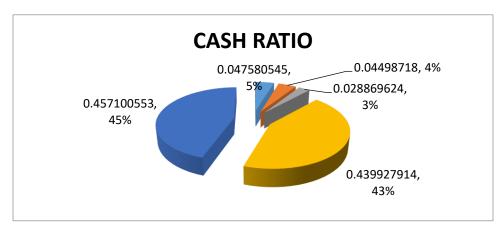
The acid test ratio show that in the year 2018 is 0.3806 and gradually decreased in 2019, 2020 and a slight hike is recorded in 2021 with a slight slippery in 2022. The highest acid test ratio is recorded in 2021 and the least in 2019.

TABLE NO 5

			2018	2019
	Cash ratio or absolute	Cash+bank+short term		
3	liquid ratio	securities	20,534,443.00	23,415,950.00
		CURRENT		
		LIABILITIES	431,572,253.00	520,502,729.00
		Cash Ratio	0.047580545	0.04498718

2020	2021	2022
17,320,061.00	228,177,904.00	252,146,402.00
599,940,647.00	518,671,120.00	551,621,302.00
0.028869624	0.439927914	0.457100553

CHART NO 5



Interpretation:

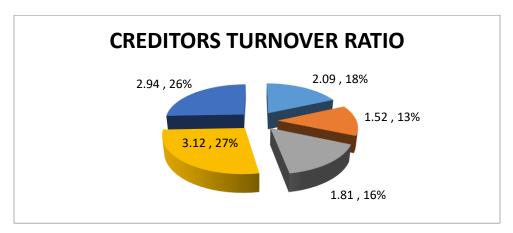
The cash ratio projects that in the year 2018 is 0.0475 with a steep decrease over the years in 2019, 2020 with a peak is seen in 2021 and 2022.the highest cash ratio is recorded in the year 2022 and the least is seen in 2020.

TABLE NO 6

			2018	2019
	Creditors	Net credit annual		
4	turnover ratio	purchases	327410011	374693746
		AVERAGE TRADE		
		CREDITORS(CRS +BP)	156,472,234.00	246,763,104.00
		Creditors turnover		
		ratio	2.09	1.52

2020	2021	2022
338,382,038.00	386,799,443.00	485,041,587.00
187,389,234.00	124,124,138.00	165,084,031.00
1.81	3.12	2.94

CHART NO 6



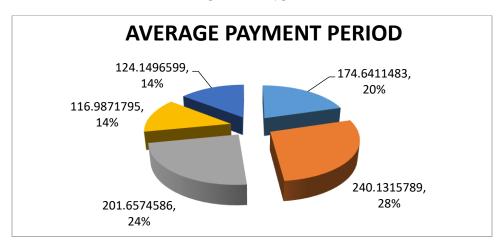
The creditors turnover ratio projects in the year 2018 is 2.09 with a small down fall in 2019 which gave a move for growth in 2020, 2021 by a slight slippery in 2022. The highest creditors turnover ratio is recorded in 2021 and the least in 2019.

TABLE NO 7

				2018	2019
	Average	payment	Number of working		
5	period		days	365	365
			Creditors turnover		
			ratio	2.09	1.52
			Average payment		
			period	174.6411483	240.1315789

2020	2021	2022
365	365	365
1.81	3.12	2.94
201.6574586	116.9871795	124.1496599

CHART NO 7

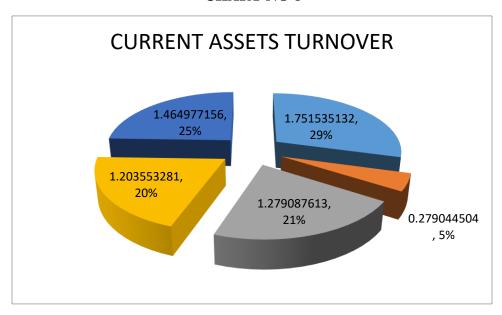


The average payment period projects in the year 2018 is 174 days has hiked in the year 2019 with a down fall in the year 2020, 2021 with a small increase in 2022.the highest average payment period is recorded in 2020 and the least in 2021.

TABLE NO 8

II	Activity or Efficiency ratios		2018	2019
	Current assets			
1	turnover	Sales	566,540,400.00	608,867,764.00
		Current assets	323,453,632.00	2,181,973,681.00
		Current assets		
		turnover	1.751535132	0.279044504
		2020	2021	2022
		590,054,821.00	645,585,276.00	814,522,369.00
		461309151	536399415	555,996,635.00
		1.279087613	1.203553281	1.464977156

CHART NO 8



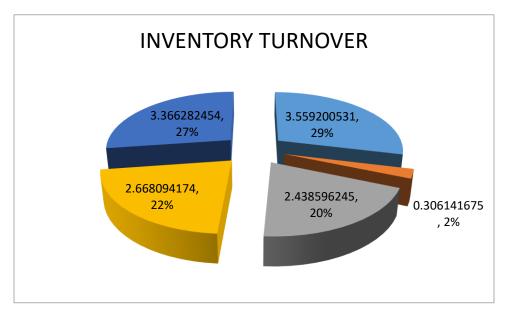
The current assets turnover projects that in the year 2018 is 1.7515 with a decrease in 2019 which gave way to increase in 2020 by a slippery in 2021 and increase in 2022 is recorded. The highest current assets turnover is recorded in the year 2018 and the least in 2019.

TABLE NO. 9

			2018	2019
	Inventory	Sales or cost of goods		
2	turnover	sold	566,540,400.00	608,867,764.00
		Average inventory	159,176,308.00	1,988,843,120.00
		Inventory turnover	3.559200531	0.306141675

2020	2021	2022
590,054,821.00	645,585,276.00	814,522,369.00
241,964,951.00	241,964,951.00	241,964,951.00
2.438596245	2.668094174	3.366282454

CHART NO 9



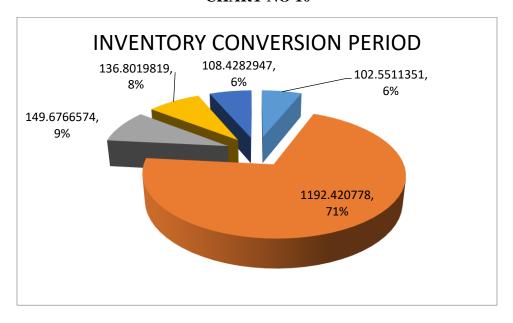
The inventory turnover ratio projects that in the year 2018 is 3.559 while a decrease is recorded in 2019 which gave a move to increase over the year 2020 to 2022. The highest inventory turnover ratio is recorded in the year 2022 whereas the least in 2019.

TABLE NO 10

			2018	2019
3	Inventory conversion period	365 days	365	365
		Inventory turnover ratio	3.5592	0.3061
		Inventory conversion period	102.5511351	1192.420778

2020	2021	2022
365	365	365
2.43859	2.66809	3.36628
149.6766574	136.8019819	108.4282947

CHART NO 10



Interpretation

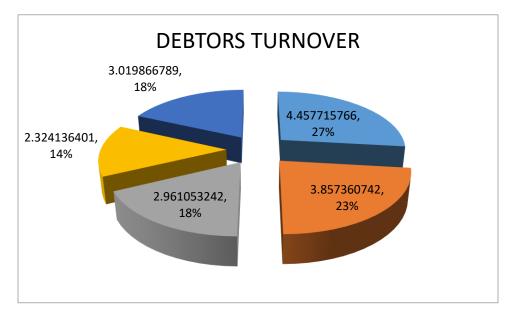
The inventory conversion period projects that in the year 2018 is 102 days and a gradual increase in the 2019 leading to the decreasing trend from 2020 to 2022. The highest inventory conversion period is recorded in the year 2019 and the least in 2022.

TABLE NO 11

			2018	2019
	Debtors			
4	turnover	Sales or net credit annual sales	566,540,400.00	608,867,764.00
		Average trade debtors		
		(DRS+BR)	127,092,087.00	157,845,689.00
		Debtors turnover	4.457715766	3.857360742

2020	2021	2022
590,054,821.00	645,585,276.00	814,522,369.00
199,271,939.00	277,774,263.00	269,721,291.00
2.961053242	2.324136401	3.019866789

CHART NO 11



Interpretation:

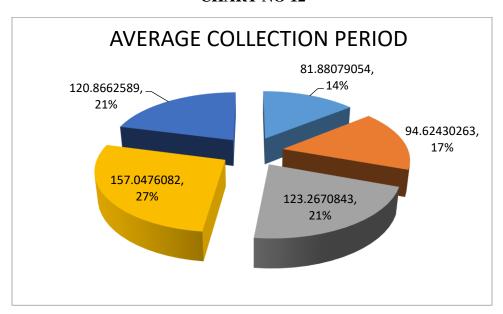
The debtors turnover ratio projects that in the year 2018 is 4.457 with a gradual decrease over the year from 2019 to 2021 with a slight fall down in 2022. The highest in debtors turnover ratio is recorded in the year 2018 and the least in 2021.

TABLE NO 12

			2018	2019
5	Average collection period	Number of working days	365	365
		Debtors turnover ratio	4.4577	3.85736
		Average collection period	81.88079054	94.62430263

2020	2021	2022
365	365	365
2.96105	2.324136	3.01986678
123.2670843	157.0476082	120.8662589

CHART NO 12



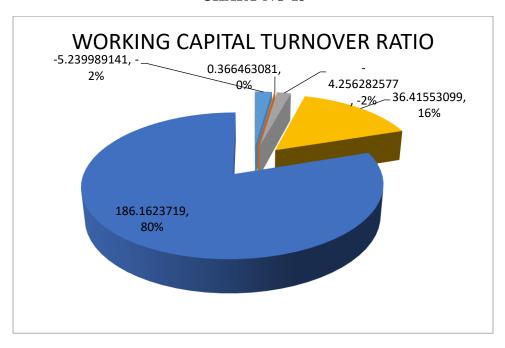
The average collection period projects that in the year 2018 is 81 days with a gradual increase over the years 2019 to 2021 and a slight slippery is recorded in the year 2022. The highest average collection period is recorded in the year 2021 and the least in 2018.

TABLE NO 13

			2018	2019
6	Working capital turnover ratio	Cost of sales	566,540,400.00	608,867,764.00
		Net working capital	(108,118,621.00)	1661470952
		Working capital		
		turnover ratio	-5.239989141	0.366463081

2020	2021	2022
590,054,821.00	645,585,276.00	814,522,369.00
-138631496	17728295	4375333
-4.256282577	36.41553099	186.1623719

CHART NO 13



The working capital turnover ratio projects that in the year 2018 is -5.2399 has decrease positively in In the year 2019 and negative decrease in 2020 by gradual increase over the years 2021 to 2022. The highest working capital turnover ratio is recorded in the year 2022 and the least in 2020.

Findings:

- 1. The working capital chart projects that the total current assets in 2018 was minimum and a maximum increase in 2019 with a sudden fall in 2020 and a constant increase in 2021 and 2022. The total current liabilities in 2018 is minimum and a gradual increase over the year 2018 to 2020 with a slight decrease in 2021 and a parallel slight increase in 2022. The highest total current liabilities has recorded in the year 2020 and the least in the year 2018. The working capital has recorded in the year 2018 with a negative number by gradually higher hike in 2019 with a decrease in a negative increase in 2020 and a transformation is recorded in positive increase in 2021 by a slight downfall in 2022. The highest positive working capital is recorded in the year 2019 and the least in 2020 with negativity.
- 2. The WIPCP, FGCP, RCP, GOCP and NOCP has recorded minimum in 2018 with a gradual increasing trend from 2018 to 2020 and a downfall from 2020 to 2022 is witnessed the highest is recorded in the year 2020 for WIPCP, The PDP has recorded a minimum in 2018 and a gradual decrease from 2018 to 2022 has seen the highest PDP is recorded in 2018 and the least in 2022. The RCP has recorded with a minimum in 2018 and a sudden slippery is seen over the year 2018 to 2020 with a gradual increase is witnessed from 2020 to 2022. The highest is recorded in 2022 and the least is recorded in 2020.
- 3. The current ratio project that there is an high increasing trend from 2018, 10% to 2019, 54% and then a slowdown in 2020 to 10% while a gradual increase seen in the year 2021 and remained constant in 2022 by 13%. The highest is seen in the year 2019, 54% and the least in the year 2018 & 2020 by 10%.
- 4. The acid test ratio show that in the year 2018 is 0.3806 and gradually decreased in 2019, 2020 and a slight hike is recorded in 2021 with a slight slippery in 2022. The highest acid test ratio is recorded in 2021 and the least in 2019.
- 5. The cash ratio projects in the year 2018 is 0.0475 with a steep decrease over the years in 2019, 2020 with a peak is seen in 2021 and 2022. The highest cash ratio is recorded in the year 2022 and the least is seen in 2020.

- 6. The creditors turnover ratio projects in the year 2018 is 2.09 with a small down fall in 2019 which gave a move for growth in 2020, 2021 by a slight slippery in 2022. The highest creditors turnover ratio is recorded in 2021 and the least in 2019.
- 7. The average payment period projects in the year 2018 is 174 days has hiked in the year 2019 with a down fall in the year 2020, 2021 with a small increase in 2022.the highest average payment period is recorded in 2020 and the least in 2021.
- 8. The current assets turnover projects that in the year 2018 is 1.7515 with a decrease in 2019 which gave way to increase in 2020 by a slippery in 2021 and increase in 2022 is recorded. the highest current assets turnover is recorded in the year 2018 and the least in 2019.
- 9. The inventory turnover ratio projects that in the year 2018 is 3.559 while a decrease is recorded in 2019 which gave a move to increase over the year 2020 to 2022. The highest inventory turnover ratio is recorded in the year 2022 whereas the least in 2019.
- 10. The inventory conversion period projects that in the year 2018 is 102 days and a gradual increase in the 2019 leading to the decreasing trend from 2020 to 2022. The highest inventory conversion period is recorded in the year 2019 and the least in 2022.
- 11. The debtors turnover ratio projects that in the year 2018 is 4.457 with a gradual decrease over the year from 2019 to 2021 with a slight fall down in 2022. The highest in debtors turnover ratio is recorded in the year 2018 and the least in 2021.
- 12. The average collection period projects that in the year 2018 is 81 days with a gradual increase over the years 2019 to 2021 and a slight slippery is recorded in the year 2022. The highest average collection period is recorded in the year 2021 and the least in 2018.
- 13. The working capital turnover ratio projects that in the year 2018 is -5.2399 has decrease positively in In the year 2019 and negative decrease in 2020 by gradual increase over the years 2021 to 2022. The highest working capital turnover ratio is recorded in the year 2022 and the least in 2020.

Suggestions

1. The company is advised to maintain a proper balance of standard 2:1 with the current assets and current liabilities. The working capital should be maintained apt in positive terms to run the business successfully and flourish the highest peaks of achievements.

- 2. The company is advised to the maintain gross operating cycle and net operating cycle to maximum to minimum so that the company runs at a high speed in its operation and convert its raw materials to finished products, purchases to sales and cost to revenue transformation at earlier to achieve more at speedy accuracy pace of success to market leader with wealth maximization.
- 3. The company should utilized and exploit its current assets optimally to run the business efficient by maintaining apt liquidity.
- 4. The company is advised to maintain a proper liquidity of 1:1 liquid assets to current liability by taking a precaution of non over stocking and under stocking by utilizing effective utilization of the available resources efficiently.
- 5. The company should maintain an apt cash liquidity position to run the business effectively and efficiently.
- 6. The company is advised to increase the creditors' turnover ratio so that it can reap maximum benefit by transacting on credit terms and expand its business to maximize the wealth of shareholders.
- 7. The company is advised to en-cash effectively the credit availed and exploit it to the maximum to earn more and flourish the business by satisfying the motive of the business and the creditors.
- 8. The company should try to increase the current assets turnover to generate maximum revenue from business operations.
- 9. The company should increase inventory turnover so that it increases the productivity and the business.
- 10. The company should try decrease the conversion period so that the business proceedings move on very fast to earn maximum revenue and flourish.
- 11. The company should increase the debtors turnover ratio to boost the credit sales along with the cash sales to increase the business to higher heights.
- 12. The company should decrease and plan an apt recovery cycle to maximize its business expansions and prosperity.
- 13. The company should increase the sales revenue to that of working capital.

Conclusion:

The company's only alternative in the current environment of fierce competition is to reduce operating costs, and efficient working capital management is a key component of this. Working capital is the vitality of every company unit. Working capital is defined as the capital that makes an organization able to operate. Both start-up and ongoing operations require working capital. The company's performance is more influenced by its effective management, and vice versa.

The study intended with the objective to study optimum return on current assets investment, to understand the functioning of balance working capital, working of business cycle, impact of inflation on working capital management, Optimization of working capital operating cycle, Minimize cost of capital, Assist the business to avoid over barrowing and provide suggestions for the improvement of the concern. The scope of the study is based on working capital management at HINDUSTAN SPRING MFG. CO. The study is based on secondary data analysis of past 5 years ranging from 2017-22. It intend to study working capital management by using secondary data which is been collected through annual report. Further, the purpose to use ratio analysis is to attain at feasibility solution. The company is advised to maintain a proper balance of standard 2:1 with the current assets and current liabilities, the working capital should be maintained apt in positive terms to run the business successfully and flourish the highest heights peak of achievements, maintain gross operating cycle and net operating cycle to maximum to minimum so that the company runs at a high speed in its operation and convert its raw materials to finished products, purchases to sales and cost to revenue transformation at earlier to achieve more at speedy accuracy pace of success to market leader with wealth maximization, utilized and exploit its current assets optimally to run the business efficient by maintaining apt liquidity, maintain a proper liquidity of 1:1 liquid assets to current liability by taking a precaution of non over stocking and under stocking by utilizing effective utilization of the available resources efficiently, maintain an apt cash liquidity position to run the business effectively and efficiently, increase the creditors turnover ratio so that it can reap maximum benefit by transacting on credit terms and expand its business to maximize the wealth of

shareholders, encash effectively the credit availed and exploit it to the maximum to earn more and flourish the business by satisfying the motive of the business and the creditors, try to increase the current assets turnover to generate maximum revenue from business operations, increase inventory turnover so that it increases the productivity and the business, try decrease the conversion period so that the business proceedings move on very fast to earn maximum revenue and flourish, increase the debtors turnover ratio to boost the credit sales along with the cash sales to increase the business to higher heights, decrease and plan an apt recovery cycle to maximize its business expansions and prosperity, increase the sales revenue to that of working capital.

Finally to conclude that the company is advised to maintain apt working capital to run the business successfully all the commitment of the business apt and improve the relationship between the debtors, creditors and a fast speedy transformation of inventory to finished goods, finished goods to sale revenue realization with prosperity. Also by fulfilling and to increase its liquidity as per the standard requirement of the business to increase the solvency of the business to boost up the business by equipping the business by long term funds procurement as economical cost of capital and employing in more profitable ventures. The company is advised to improve the profitability up to maximizing the shareholders wealth and the activity or performance is good but improvise to be the best by capturing the success ladder with high pace with competitive edge in this cut throat competition.

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